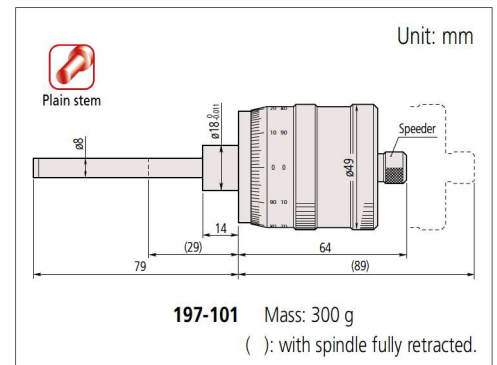


Micrometer Heads SERIES 197 — Long Stroke Non-rotating Spindle

- Large-thimble micrometer head with non-rotating spindle. Dual-spindle mechanism for quick feeding and bidirectional graduation for easy reading.
- Floating thimble allows easy zero setting at any spindle position.



DIMENSIONS



SPECIFICATIONS

Metric								
Code No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Maximum permissible error J_{MPE}
197-101	0 - 50 mm	0.005 mm	Bidirectional	18 mm	Plain	Flat (carbide tip)	1 mm	$\pm 5 \mu\text{m}$

Inch								
Code No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Maximum permissible error J_{MPE}
197-201	0 - 2 in	0.0002 in	Bidirectional	0.709 in	Plain	Flat (carbide tip)	0.05 in	± 0.0001 in

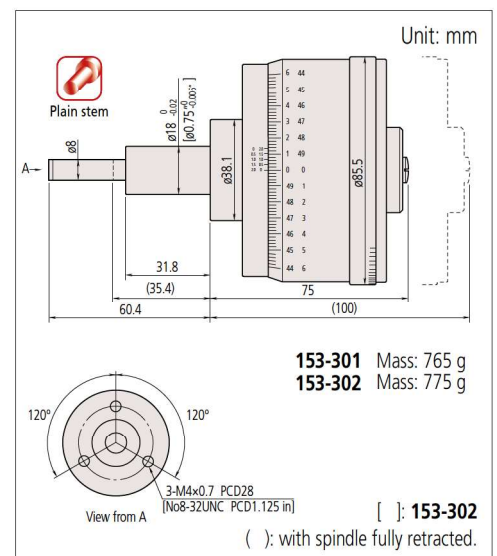
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped
 - Scale finishing: White anodized aluminum
- Note: Refer to page 03-49 for details of the recommended maximum loading limit.

Micrometer Heads SERIES 153 — High Accuracy and Resolution

- Fine graduation and high accuracy model, suitable for inspection equipment.
- Non-rotating spindle type.



DIMENSIONS



SPECIFICATIONS

Metric								
Code No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Maximum permissible error J_{MPE}^*
153-301	0 - 25 mm	0.0005 mm (vernier)	Bidirectional	18 mm	Plain	Flat (carbide tip)	0.5 mm	$\pm 1/\pm 0.5 \mu\text{m}$

Inch								
Code No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Maximum permissible error J_{MPE}^*
153-302	0 - 1 in	0.00001 in (vernier)	Bidirectional	0.75 in	Plain	Flat (carbide tip)	0.025 in	± 0.00005 in/ ± 0.00003 in

- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped
 - Scale finishing: White anodized aluminum
- * Wide range/narrow range
- Note: Refer to page 03-49 for details of the recommended maximum loading limit.